



VOLKSWAGEN BRAZIL PTY LTD
PARTS QUALITY ASSURANCE - TAUBATÉ
CHEMICAL MATERIALS TECHNOLOGY CENTRE

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Development of a new source for the supply of double sided tape that holds plastic parts to painted metal sheet.
Acrylic double sided tape (Acribond VST), with 1.2mm thickness and 8mm width.

TEST RESULTS

Resistance to shear (N/cm):	Should be:	Actual results:
State of supply	> 60	81.1
After storage in hot climate at +90° for 240 hours	>60	113.3
After storage in hot and humid climate at +70° for 240 hours	>50	63.2
After storage in cold climate at -40° for 48 hours	>50	98.9

Two sets of parts were tested with satisfactory results.
Two vehicles were assembled in accordance with SPM 00025, and good assembly results were found. After four days the parts were perfectly glued to the bodies.